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# **Barriers to big data analytics in manufacturing supply chains: A case study from Bangladesh**

## **Abstract**

Recently, big data (BD) has attracted researchers and practitioners due to its potential usefulness in decision-making processes. Big data analytics (BDA) is becoming increasingly popular among manufacturing companies as it helps gain insights and make decisions based on BD. However, there many barriers to the adoption of BDA in manufacturing supply chains. It is therefore necessary for manufacturing companies to identify and examine the nature of each barrier. Previous studies have mostly built conceptual frameworks for BDA in a given situation and have ignored examining the nature of the barriers to BDA. Due to the significance of both BD and BDA, this research aims to identify and examine the critical barriers to the adoption of BDA in manufacturing supply chains in the context of Bangladesh. This research explores the existing body of knowledge by examining these barriers using a Delphi-based analytic hierarchy process (AHP). Data were obtained from five Bangladeshi manufacturing companies. The findings of this research are as follows: i) data-related barriers are most important, ii) technology-related barriers are second, and iii) the five most important components of these barriers are a) lack of infrastructure, b) complexity of data integration, c) data privacy, d) lack of availability of BDA tools and e) high cost of investment. The findings can assist industrial managers to understand the actual nature of the barriers and potential benefits of using BDA and to make policy regarding BDA adoption in manufacturing supply chains. A sensitivity analysis was carried out to justify the robustness of the barrier rankings.

**Keywords:** AHP; Big data analytics; Barriers to BDA; Delphi; Information and communication technology (ICT); Manufacturing supply chains.

## **1. Introduction**

Today, the effective and efficient use of big data analytics (BDA) by manufacturing companies is considered a key success factor for businesses in the global market (Minelli et al., 2013; Wang et al., 2015; Wang & Hajli, 2017). Meanwhile, manufacturing companies are facing trouble in handling big data (BD) due to rapidly increasing global data, data complexity, data privacy, etc. In addition, the amount of global data has increased rapidly due to advances in

information and communication technology (ICT) such as Web 2.0 and the internet of things (IoT) (Waller & Fawcett, 2013; Wang et al., 2016a, b). Due to these advancement, there are many opportunities to develop BDA tools and apply BD techniques to manufacturing supply chains. Therefore, BDA may contribute to manufacturing supply chains in making informed decisions, managing and mitigating risks, improving operational procedures, introducing new products to the market, conducting market analyses for particular products, and so on (Schoenherr & Speier-Pero, 2015; Zhong et al., 2016).

The concept of BDA is not completely new, and was derived from internet corporations like Google, Yahoo, Amazon and Netflix. These corporations analyse actual consumer activity data in their decision-making processes (Gandomi & Haider, 2015; Tsai et al., 2015). Many manufacturing companies want to use BD to improve the performance of their supply chains. However, they may fail due to lack of understanding of BDA, lack of BD infrastructure, or other issues present in supply chains.

Investigating barriers to BDA in manufacturing supply chains is vital in today's technologically advanced world. A proper investigation on barriers to BDA can facilitate manufacturing companies to build more effective strategies. There are few studies on the barriers to BDA in manufacturing supply chains. Alharthi et al. (2017) presented a qualitative analysis of barriers to using BDA. Malaka and Brown (2015a) qualitatively investigated the challenges of BDA for the South African telecommunications industry. Still, there is lack of comprehensive investigation on barriers to adopt BDA for manufacturing supply chain in the context of Bangladesh.

Bangladesh is a developing country. The rapid development of its manufacturing sector necessitates the use of BDA tools in its supply chains if it is to compete globally. The use of BDA tools in manufacturing supply chains may help to improve business efficiency (Dessureault, 2016) and gain competitive advantage. Bangladeshi manufacturing companies are facing difficulties in the adoption of BDA tools due to the presence of various barriers. It is imperative to quantitatively investigate the barriers to using BDA in manufacturing supply chains in the context of Bangladesh so that industrial managers can be guided in its implementation. A quantitative analysis of BDA barriers will assist them in formulating

strategies for BDA implementation. As such, this research focuses on the following research questions:

1. What are the barriers to the adoption of BDA in manufacturing supply chains in the context of Bangladesh?
2. How can industrial managers examine specific barriers in a quantitative way?
3. Can the results help industrial managers formulate strategies to implement BDA?

To address the above research questions, this research has the following objectives:

- a) To identify barriers to the use of BDA in the manufacturing supply chains of Bangladesh.
- b) To examine the barriers in a quantitative way using a Delphi-based analytic hierarchy process (AHP) approach.
- c) To suggest some managerial implications for the use of BDA in manufacturing supply chains.

To achieve the aims, a Delphi-based AHP technique was employed to select significant BDA barriers. The Delphi technique is a rational research technique in which data is extracted from structured questionnaires given to a group of experts (Gordon, 2009; Lummus et al., 2005; Seuring & Müller, 2008). It is a dynamic method of obtaining research data in which experts share their knowledge, opinions and experience until they reach a mutual consensus (Dalkey & Helmer, 1963; Linstone & Turoff, 2002). The AHP system was initiated by Thomas Saaty in 1980. It can rank categories (in this case, barriers) in an easy and powerful way (T L Saaty, 1988). The reason for choosing the AHP method in this study is that i) it is very simple to use, ii) it requires few calculations and has high applicability in multi-criteria decision-making processes (Paleie & Lalic, 2009; Saaty, 2008; Shahin & Mahbod, 2007).

The rest of the paper is organised as follows: Section 2 reviews the related literature. Section 3 presents the proposed approach employing AHP and Delphi. Section 4 illustrates an application of the solution. Section 5 discusses the results. Section 6 performs sensitivity analysis. Section 7 gives the managerial implications of this research. Section 8 concludes the paper.

## 2. Literature review

In this section, we discuss BD and BDA, their applications in manufacturing supply chains, barriers to using BDA in manufacturing supply chains, and the research methodology.

### 2.1 Big Data

Big data is used to describe datasets that are very complex in nature, large, and unable to be handled by traditional applications (M. Chen, Mao, & Liu, 2014; Dessureault, 2016). Massive volumes of data are produced by human activities, manufacturing activities and ICT. Therefore, BD in the manufacturing industry handles large amounts of data derived from various manufacturing activities. Such data cannot be handled by conventional data processing systems (Davenport & Dyché, 2013; George, Haas, & Pentland, 2014). To handle BD, it is necessary to develop a set of techniques and technologies to structure unstructured data.

The definition of BD made by the ‘Gartner Group’ is widely applicable. They define BD as “3Vs”: volume, variety and velocity. The term *volume* relates to unstructured data that is hard to collect in a structured way and is generally infinite. Such unstructured datasets require new technologies and BDA tools to store, analyse and present them in structured ways. *Variety* refers to the fact that data comes from various sources like the internet, manufacturing operations logs, event logs, consumer feedback on social media, previous work notes, dimensions of various products, prices of products and product target markets. It can be a complex task to accumulate such data in a structured way. Finally, data *velocity* means that the data is generated and recorded continuously in real-time. It is challenging to handle such kinds of data using conventional techniques (Gartner, 2013; Sagioglu & Sinanc, 2013). Several definitions exist for BD as reported in literature. For example, Beyer and Laney, (2012) define big data as a high volume, high velocity and high variety data that is used in decision making process and required innovative techniques to manage them. Sun et al., (2015) have stated that BD is a special type of data having large size and is unable to be stored, handled and analyzed via conventional system together with anonymous source, diverse dimensions and its relationship cannot be measured easily due to its complexity and dynamic nature. Therefore, to capture, manage and analyze data, it requires a special type of analytical technique.

## ***2.2 Big Data Analytics and its applications in manufacturing supply chains***

BDA is an advanced analytical technique of data management where datasets are aggregated in a structured way. These advanced analytical techniques can help in creating meaningful insights that aid complex decision making (Gandomi & Haider, 2015; Tsai et al., 2015; Wang et al., 2015). Many world class business organizations including pharmaceutical, garments, automotive, retails, healthcare, financial services are using BDA tools to minimize processing flaws, increase efficiency, increase productivity, improve production quality and save time and money. The application of BDA tools to manufacturing supply chains is also an important issue in today's business world.

The importance of BD and BDA in manufacturing supply chains is also highlighted in various scholarly articles such as Waller and Fawcett (2013). In their research, Waller and Fawcett (2013) stated that qualitative and quantitative analysis can help resolve supply chain-related problems by considering data quality and data availability issues. Bi and Cochran (2014) showed that BDA can act as a critical technology used to manage and integrate data in data management processes, which can help to improve manufacturing performance. They tried to connect the IoT and BD to manufacturing systems to minimise bottlenecks by developing forecasting techniques. Chae (2015) developed a conceptual framework to observe current trends in supply chain management by using Twitter. Singh et al. (2017) developed a social media data analytics methodology for analysing supply chain and logistics operations for food industries. Li et al. (2015) investigated the potential scope of using BD to manage product lifecycles. Gandomi and Haider (2015) showed how BD predictive analytics helps to measure the sustainability of supply chains. Hazen et al. (2016) determined a relationship between sustainable supply chain management and BD predictive analytics.

The next section discusses the barriers to the use of BDA in manufacturing supply chains.

## ***2.3 Barriers to BDA in manufacturing supply chains***

In the era of BD, manufacturing companies have started to adopt BDA tools to facilitate and sustain business in the global market. However, they face hurdles in the adoption of BDA. These hurdles should be investigated for adoption of BDA tools to minimize risks, improve productivity, quality control, etc. We therefore examined the existing literature using keywords

like *barriers to BDA in manufacturing supply chains; barriers to the use of BDA, challenges of using BDA, hurdles of using BDA in supply chains; supply chains and BDA*, etc. All of these keywords were used to identify literature on BDA in various journal databases such as Science Direct, Scopus, SciSearch, Emerald, Taylor & Francis, ISI web-of-science (WoS). This literature search revealed that several researchers tried to investigate the barriers in BDA adoption. As for example, Alharthi et al. (2017) investigated barriers to BDA by qualitative analysis, Malaka and Brown (2015a) used a qualitative framework to investigate the challenges of using BDA in the South African telecommunications industry, Hilbert (2016) used a conceptual framework to review articles relevant to the threats and opportunities of using BDA for international development.. From the literature search, we identified the nine most important barriers to the use of BDA in manufacturing supply chains. We also considered six barriers relevant to the Bangladeshi manufacturing industry context. Several discussion sessions were conducted with industrial managers to confirm the validity of the identified barriers. We categorised the identified barriers into four groups with the help of feedback from a group of experts. The identified barriers are presented in Table 1. Existing studies on BD and BDA are summarised in Table 2.

Table 1: Barriers to using BDA in manufacturing supply chains

Main barriers	Sub-barriers	A brief explanation of each barrier	Relevant literature
A. Technology-related barriers (DAB <sub>1</sub> )	1. Lack of availability of specific BDA tools (DAB <sub>11</sub> )	In manufacturing supply chains, lack of appropriate BDA tools can slow down smooth production.	This paper
	2. Lack of infrastructural facility (DAB <sub>12</sub> )	Most of the present technologies are still unable to meet current infrastructure requirements	(Alharthi et al., 2017; Malaka & Brown, 2015; Trelles et al., 2011)
	3. Lack of interest in implementing new technology (DAB <sub>13</sub> )	Existing technology for BD management in manufacturing supply chains is expensive.	This paper
B. Expertise and investment related barriers (DAB <sub>2</sub> )	1. Lack of skilled IT personnel (DAB <sub>21</sub> )	Lack of skilled IT personnel may increase data input errors, data loss or confound data analysis and interpretation.	(Alharthi et al., 2017; Malaka & Brown, 2015)
	1. High cost of investment (DAB <sub>22</sub> )	The development of BDA tools for particular organisations may require substantial investment in data recording and storage.	(Malaka & Brown, 2015b)
	2. Lack of funding (DAB <sub>23</sub> )	Lack of funding to facilitate new software and hardware development for BDA.	This paper
	3. Lack of facilities to research and develop BDA tools (DAB <sub>24</sub> )	Lack of interest in collaborating with educational institutions to research existing problems and develop BDA tools.	This paper
C. Data-related barriers (DAB <sub>3</sub> )	1. Complexity of data integration(DAB <sub>31</sub> )	Variety of data from different sources may create complexity in data integration.	(Alharthi et al., 2017; Malaka & Brown, 2015; Fallik, 2014)
	2. Data quality (DAB <sub>32</sub> )	Data quality varies due types of data sources, storage media, companies and so on.	(Alharthi et al., 2017; Malaka & Brown, 2015)
	3. Data security and privacy (DAB <sub>33</sub> )	Data security and privacy are one of the significant barriers to manufacturing companies, as data must be secure if they are to compete in the global market.	(Alharthi et al., 2017; Malaka & Brown, 2015)
	4. Performance and scalability (DAB <sub>34</sub> )	Big data analytics requires massive performance and scalability, which is one of the most crucial challenges in using BDA tools.	(Malaka & Brown, 2015b)
D. Organizational barriers (DAB <sub>4</sub> )	1. No policy to share data among organisations (DAB <sub>41</sub> )	Lack of data sharing policies among organisations.	This paper
	2. Lack of training facilities (DAB <sub>42</sub> )	Adaptation of BDA inside manufacturing companies may perhaps be obstructed by the absence of suitable training facilities for employees.	(Malaka & Brown, 2015b)
	3. Time constraints (DAB <sub>43</sub> )	Time constraints are one of the biggest issues in handling new projects in manufacturing industries	(Zhong et al., 2016; Malaka & Brown, 2015)
	4. Mindset in terms of big data (DAB <sub>44</sub> )	Stakeholders may be hesitant to use BDA tools as this may require large investment and extra unknown effort	This paper

Table 2: Summary of existing literature on big data

Authors	Contributions	Methodology
Rousseaux (2017)	Used BD and data-driven intelligent predictive algorithms to assist creativity in knowledge collection making	Intelligent predictive algorithms
Alharthi et al. (2017)	Analysed the use of BDA	Conceptual analysis
Ahmed et al. (2017)	Explored recent advances in BDA for IoT systems as well as the key requirements for managing big data and enabling analytics in an IoT environment	Conceptual analysis
Zhong et al. (2016)	Investigated representative BD applications from typical services like finance & economics, healthcare, supply chain management (SCM) and the manufacturing sector	Conceptual analysis
Malaka and Brown, (2015a)	Investigated the challenges of BDA for the South African telecommunications industry	Conceptual analysis
Addo-Tenkorang and Helo (2016)	Investigated BD and its application in operations or supply-chain management	Comprehensive literature review
Wang et al. (2017)	An integrated BDA-enabled transformation model: application to healthcare	Statistical transformation model
Sivarajah et al. (2017)	Critical analysis of BD challenges and analytical methods	A state-of-the-art review
Lee (2017)	Illustrated the application of data analytics using merchant review data	Conceptual analysis
Arunachalam et al. (2017)	Examined the capabilities of BDA in the context of supply chains	Systematic literature review

## 2.4 AHP

The AHP method, developed by Saaty, is usually employed to rank a number of selected factors or alternatives. It is used to evaluate multi-criteria decision analysis (MCDA) problems. The AHP tool helps to manage difficult decision-making processes and simplify the decision evaluation process. It is a famous decision making tool for multi criteria analysis due to it having wide acceptability and applicability, using fewer pairwise comparisons, and being easy to use (Paleie & Lalic, 2009; Saaty, 2008; Shahin & Mahbod, 2007). In AHP methodology, complex

decision problems can be converted into hierarchical structures composed of different levels such as the goal of the research work, and major criteria and sub-criteria of the decision-making process (Sarmiento & Thomas, 2010). The AHP method can support decision makers in the quantification of barriers.

However, AHP is very famous MCDA tool, but it sometimes gives unbalanced results due to unbalanced scale of judgments. To avoid this problem, several researchers offer extension of AHP method. As for example, Ilbahar et al., (2018) proposed Pythagorean fuzzy AHP & fuzzy inference system to assess risk for occupational health and safety, Kokangül et al., (2017) utilized AHP and AHP and Fine Kinney methodologies to assess risk, Gottfried et al., (2018) applied an SWOT-AHP-TOWS analysis for chine biogas sector for private investment behavior analysis, Sennaroglu and Varlik Celebi, (2018) applied AHP integrated PROMETHEE and VIKOR methods to select a military airport location, Sirisawat and Kiatcharoenpol, (2018) proposed fuzzy based AHP-TOPSIS to prioritizing solution of reverse logistics barriers, Pamučar et al., (2018) utilized interval rough AHP and interval rough MABAC methods for evaluating university web pages. In this research, the AHP tool is used to examine and rank the barriers to using BDA in manufacturing supply chains. The authors of this article recommended that future researchers investigate barriers to BDA and compare our findings.

### **3. Solution methodology**

#### ***3.1 Delphi method***

The Delphi technique is a rational research method in which data are collected from a group of evaluators through a series of structured questionnaires. It is a very dynamic method for assessing data in which experts/evaluators share their practical experiences to reach a convergence of opinions (Gordon, 2009; Hsu & Sandford, 2007; Pawlowski & Okoli, 2004). In current work, this methodological technique is used in assessing multi-criteria decision problems through a carefully designed questionnaire. In this study, the Delphi technique is employed to confirm the most relevant barriers to using BDA in manufacturing supply chains in the context

of Bangladesh. To obtain superior and relevant outcomes for this research, we have considered responses from several operational and technical experts from different manufacturing industries.

To examine data in a Delphi study, there is no definite rule for selecting the maximum number of experts which can be included. Moreover, different rules have been used in the past to select experts for evaluation. In general, researchers have suggested that at least ten experts is sufficient to get reliable results. Okoli and Pawlowski (2004) advised that 10 to 18 experts' opinions should be considered to obtain a reliable mutual consensus. Murry and Hammons (1995) suggested that the feedback of 10 to 30 experts is necessary to obtain a reliable result. In this study, a total of 15 industrial managers were used. The experts assigned had sufficient knowledge and practical experience in operations management, IT and planning. A four-round Delphi technique was conducted to identify the most prominent barriers to using BDA in manufacturing supply chains. The proposed research framework is shown in Fig. 1.

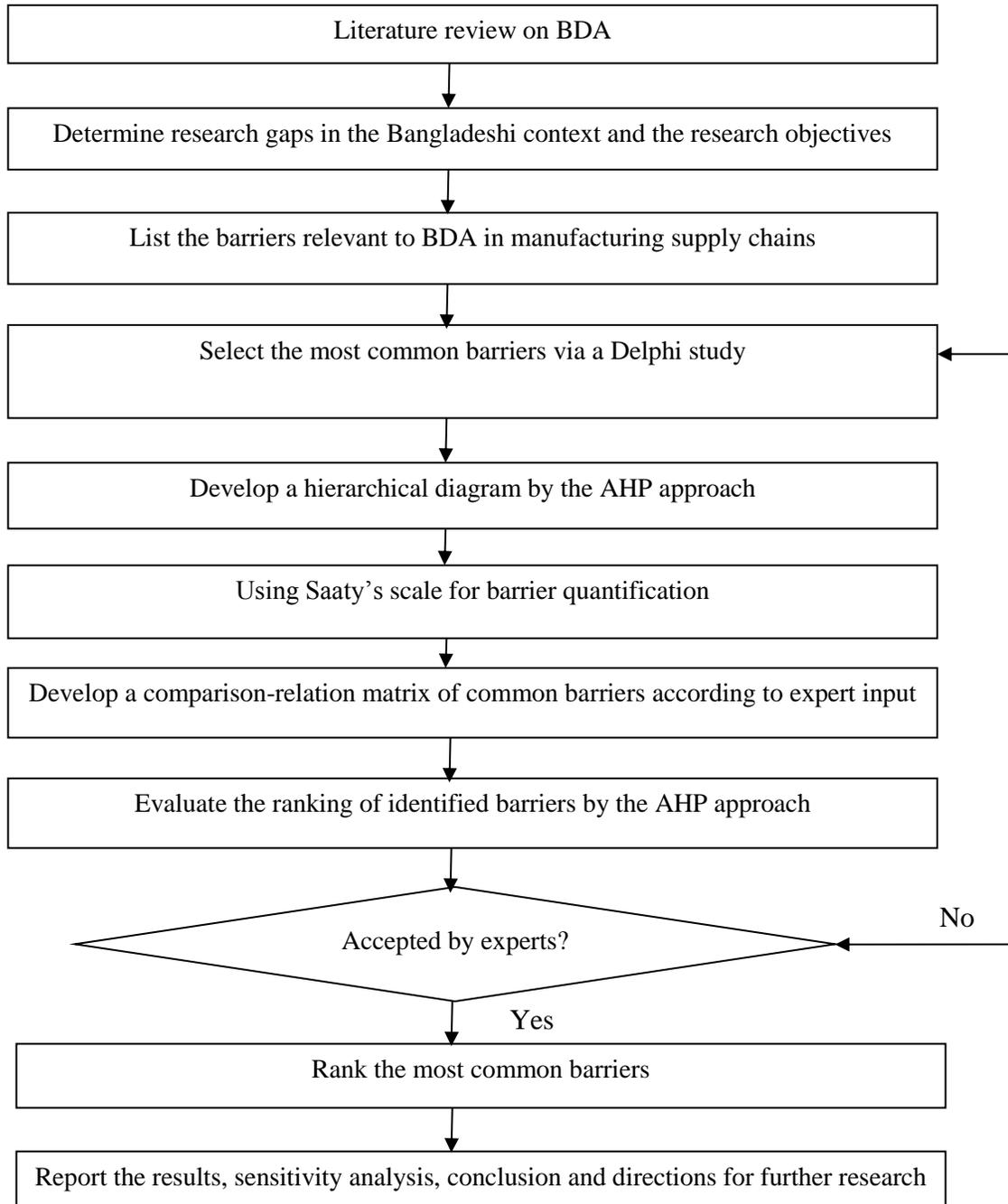


Fig.1. Flow diagram for the present research

### 3.2 AHP methodology

The steps involved in the AHP method are presented below (An et al., 2017; Luthra et al., 2017b; Schoenherr et al., 2008):

**Step 1: Define the objective of present research:** We define our objective as examining the barriers to using BDA in manufacturing supply chains in Bangladesh.

**Step 2: Build a pairwise comparisons matrix:** In this step, with the assistance of expert input, a pairwise comparison relation matrix ( $A$ ) of identified barriers and sub-barriers is developed using Saaty's scale. In the matrix  $A$ , the element  $a_{ij}$  denotes the relative importance of the  $i^{\text{th}}$  BDA barrier with respect to the  $j^{\text{th}}$  BDA barrier. The notation is presented as follows:  $A = [a_{ij}]$ . Each entry in matrix  $A$  is positive ( $a_{ij} > 0$ ; (Jaberidoost et al., 2015). If the identified barrier is  $m$ , the pairwise relation matrix can be shown as follows:

$$A = \begin{pmatrix} 1 & a_{12} & \dots & a_{1m} \\ a_{21} & 1 & \dots & a_{2m} \\ \dots & \dots & \dots & \dots \\ a_{m1} & a_{m2} & \dots & 1 \end{pmatrix} \quad (1)$$

Where  $a_{ij}$  indicates the relative importance of barrier  $i$  compared with barrier  $j$ . The relative importance of barrier  $j$  compared with barrier  $i$  can be calculated as follows:

$$a_{ji} = \frac{1}{a_{ij}}; a_{ij} > 0 \quad i, j = 1, 2, 3, \dots, m \quad (2)$$

**Step 3: Calculate the priority weights:** In this step, the developed pairwise comparison matrices of barriers and sub-barriers are then used to calculate the eigenvalues and eigenvector. Next, the weights of the barriers are calculated with the help of following equation.

$$\begin{pmatrix} 1 & a_{12} & \dots & a_{1m} \\ a_{21} & 1 & \dots & a_{2m} \\ \dots & \dots & \dots & \dots \\ a_{m1} & a_{m2} & \dots & 1 \end{pmatrix} \times \begin{pmatrix} w_1 \\ w_2 \\ \dots \\ w_m \end{pmatrix} = \lambda \max \begin{pmatrix} w_1 \\ w_2 \\ \dots \\ w_m \end{pmatrix} \quad (3)$$

Where  $\lambda \max$  indicates the maximum eigenvalue of matrix  $A$ , which can be calculated from eigenvector  $W_{\max} = [w_1, w_2, \dots, w_m]$  (4)

The normalised value of the barriers can be calculated by a normalisation process for the eigenvector, as shown below:

$$W = \left( \frac{w_1}{\sum_{i=1}^m w_i}, \frac{w_2}{\sum_{i=1}^m w_i}, \dots, \frac{w_m}{\sum_{i=1}^m w_i} \right)^T \quad (5)$$

Where  $W$  denotes the weight coefficient vector and  $w_i$  represents the weights of barriers  $i$ . Here,  $m$  denotes the total number of barriers.

**Step 4: Investigation of the consistency ratio:** Consistency of pairwise comparison matrices can be checked by using following equation:

$$CR = CI/RI \quad (6)$$

Here, CR denotes the consistency ratio, CI denotes the consistency index, and RI denotes the random consistency index. The value of RI is given in Table 3. The value of CR should be less than 0.10 to achieve a better level of consistency (Madaan & Mangla, 2015). Therefore, we can compute the CI values with the help of the equation:

$$CI = \frac{\lambda_{\max} - n}{n - 1} \quad (7)$$

Table 3: Random consistency index values

$n$	1	2	3	4	5	6	7	8	9	10
RI	0	0	0.58	0.9	1.12	1.24	1.32	1.41	1.45	1.49

#### 4. An exemplary application

##### *4.1 Selection of companies and respondents*

Bangladesh is a developing country which has higher unemployment rate, lower level of business activity compared to the U.S. but has much higher economic growth rates. Recently, the demand of BDA tools for minimizing process flaws, production risks, and market losses has pushed manufacturing companies to adopt BDA tools. Several manufacturing companies are also trying to incorporate BDA tools for sustainable long term development (Kwon, Lee, & Shin, 2014; Xu, Frankwick, & Ramirez, 2016). Adopting BDA in manufacturing companies in Bangladesh is still in nascent stage of adaptation. Hence, BDA tools can help companies to implement sustainable manufacturing practices and risk management in supply chains.

Therefore, it is necessary to identify the barriers to BDA. In this research, we used a purposive sampling method whereby the case-in-point company is not selected randomly (Bai et al., 2017; Maalouf & Gammelgaard, 2016). In this case, we investigated five large-scale manufacturing companies. The five large-scale manufacturing companies were selected due to their intense interest to assess the nature of BDA barriers. Accordingly, fifteen industrial managers from the companies were selected for data collection and result validation based on purposive sampling technique due to they are knowledgeable on the subject matter.

In brief, a two-phased approach was used to analyse data. Phase 1 identified the most relevant barriers with the help of industrial experts within a Delphi study, while Phase 2 ranked the barriers with the help of AHP. A group of 15 experts was asked to express their feedback in selecting the potential barriers to BDA from a list identified from the literature review by assigning “0” (negative) and “1” (affirmative). The profiles of case companies and respondents are tabulated in Table 4. The hierarchical structure of barriers to BDA in manufacturing supply chains is presented in Fig. 2.

Table 4: Profiles of case companies and respondents

Name of company	Types of products	Respondent	Years of experience	Company size (area, employees, annual sales turnover for FY-2016)
'A' Leather manufacturing company	Crust leather, chrome tanned leather, finished leather.	Supply chain manager	13 years	Area: 1.5 acres Employees: 120 Annual sales turnover: USD \$40 million.
		Logistics manager	14 years	
		Technologist	10 years	
'B' Footwear manufacturing company	Oxford shoes, derby shoes, court shoes, casual shoes, etc.	Operations manager	16 years	Area: 3.42 acres Employees: 5500 Annual sales turnover: USD \$1.1 billion
		Shoe designer	12 years	
		IT specialist	7 years	
'C' Leather products manufacturing company	Gents wallets, ladies bags, travel bags, executive bags, etc.	Logistics manager	13 years	Area: 2.15 acres Employees: 1400 Annual sales turnover: USD \$56 million
		Production manager	14 years	
		Supply chain executive	12 years	
'D' Leather garments manufacturing company	Leather jackets, waistcoats, skirts, etc.	R & D manager	16 years	Area: 0.45 acre Employees: 215 Annual sales turnover: USD \$21 million
		Designer	8 years	
		Operations manger	10 years	
'E' Synthetic processing company	PVC & PU sheet materials, rubber soles, insoles, outsoles, etc.	Technologist	9 years	Area: 1.29 acres Employees: 120 Annual sales turnover: USD \$32 million
		Supply chain manger	13 years	
		Logistics manager	10 years	

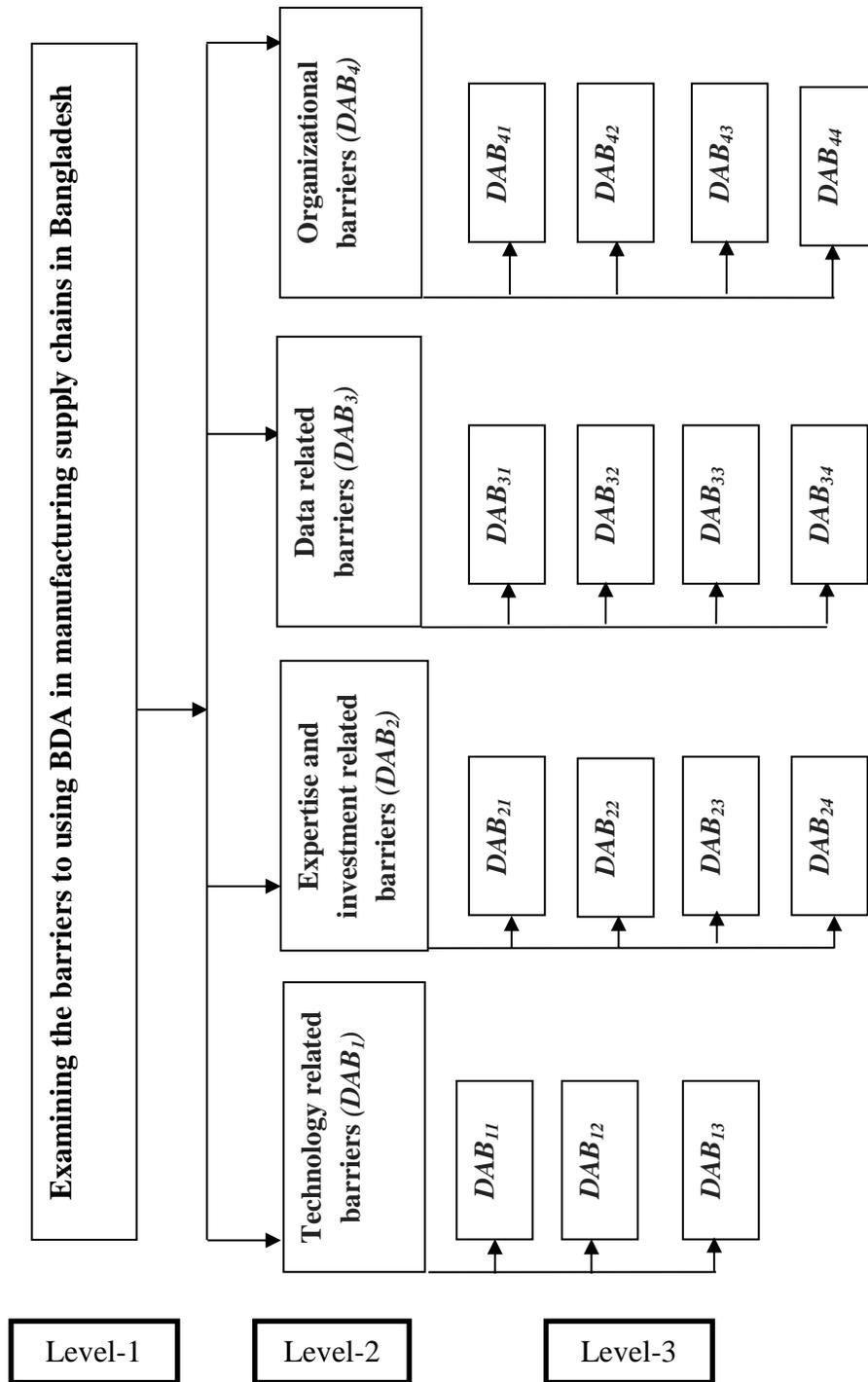


Fig. 2: Hierarchical structure of barriers to BDA in manufacturing supply chains

## 4.2 Application of Delphi-based AHP

### *Phase 1: Identify the most significant barriers to using BDA in manufacturing supply chains*

In this phase, we selected the most important barriers to using BDA in manufacturing supply chains following a design procedure (see Section 2.3). A list of barriers for analysing rankings was fixed and is shown in Table 1.

### *Phase 2: Evaluating barriers to using BDA in manufacturing supply chains*

In this phase, the finalised barriers were prioritised with the AHP tool and the assistance of assigned respondents' feedback. After this, a hierarchical decision framework was established using experts' feedback. This hierarchical structure is comprised of three levels: examining the barriers to using BDA in manufacturing supply chains in the context of Bangladesh (Level-1), four main barriers (Level-2) and fifteen sub-barriers (Level-3).

With the assistance of experts' opinions, the pairwise comparison matrix was formed among major barriers and sub-barriers using Saaty's scale. First, we constructed a pairwise comparison matrix of major barriers using Equations (1) and (2), then we constructed a pairwise comparison matrix of the sub-barriers. After that, we calculated the rankings using Equations (3), (4), (5), (6), and (7). The pairwise comparison matrix of major barriers is presented in Table 5. The pairwise comparison matrix of sub-barriers was constructed in a similar way.

Table 5: Pairwise assessment matrix for major categories of barriers

Major barrier	DAB <sub>1</sub>	DAB <sub>2</sub>	DAB <sub>3</sub>	DAB <sub>4</sub>	Relative weight	Rank
DAB <sub>1</sub>	1	2	1	3	0.3359	2
DAB <sub>2</sub>	0.5	1	1/2	3	0.1997	3
DAB <sub>3</sub>	1	2	1	5	0.3816	1
DAB <sub>4</sub>	1/3	1/3	0.2	1	0.0829	4

$$\lambda_{\max} = 4.04118; CI = 0.01373; CR = 0.01525097 < 0.1$$

Table 6: Pairwise assessment matrix for ‘Technology-related barriers (DAB1)’ to using BDA in manufacturing supply chains

DAB <sub>1</sub>	DAB <sub>11</sub>	DAB <sub>12</sub>	DAB <sub>13</sub>	Relative weight	Rank
DAB <sub>11</sub>	1	1/2	3	0.3090	2
DAB <sub>12</sub>	2	1	5	0.5816	1
DAB <sub>13</sub>	1/3	1/5	1	0.1095	3

$$\lambda_{\max} = 3.00369; \text{CI} = 0.00185; \text{CR} = 0.00318 < 0.1$$

Similarly, relative weights of other sub-barriers are computed as given in Appendix-1 in Tables A1-A3.

Finally, the global weight of each barrier was calculated by multiplying the relative weights of the major barriers with the relative weights of the sub-barriers. Therefore, ranking of sub-barriers was determined according to the global weights of each barrier (see Table 7). The global rankings of selected barriers is presented in Table 7, which shows that data-related barriers (DAB<sub>3</sub>) have the highest weights. This means that data-related barriers (DAB<sub>3</sub>) are the major obstacles to the adoption of BDA in Bangladeshi manufacturing industries. Consequently, other barriers, such as technology-related barriers (DAB<sub>1</sub>), organisational barriers (DAB<sub>2</sub>), and expertise- and investment-related barriers (DAB<sub>4</sub>) were ranked second, third and fourth. These three barriers also act as a set of challenges in using BDA. The sub-barrier ‘lack of infrastructural facility (DAB<sub>12</sub>)’ was ranked first. This indicates that decision makers should pay greater attention to this barrier when adopting BDA in manufacturing supply chains.

## 5. Results and discussion

In this section, we discuss the details of our research findings. These findings may help decision makers to understand the barriers to BDA in manufacturing supply chains in Bangladesh. The findings reveal that the ranking of specific sub-barriers can be summarised as follows: DAB<sub>12</sub> > DAB<sub>31</sub> > DAB<sub>33</sub> > DAB<sub>11</sub> > DAB<sub>22</sub> > DAB<sub>32</sub> > DAB<sub>21</sub> > DAB<sub>23</sub> > DAB<sub>43</sub> > DAB<sub>13</sub> > DAB<sub>34</sub> > DAB<sub>41</sub> > DAB<sub>24</sub> > DAB<sub>42</sub> > DAB<sub>44</sub>. Note that *lack of infrastructural facility* (DAB<sub>12</sub>) was ranked highest, indicating that this is the greatest sub-barrier to using BDA in Bangladeshi manufacturing industries. In addition, ‘*mindset in terms of big data* (DAB<sub>44</sub>)’ was ranked lowest. This sub-barrier may also be an issue in the adoption of BDA, as in the Bangladeshi context, manufacturers are unwilling to adopt BDA due to the extra investment required and the long times needed to analyse BD.

Table 7: Global ranking of barriers to using BDA in manufacturing supply chains

Major barrier	Relative weight	Sub-barrier	Relative weights	Relative rank	Global weights	Global rank
Technology related barriers (DAB <sub>1</sub> )	0.3358	Lack of availability of BDA tools (DAB <sub>11</sub> )	0.3090	2	0.1038	4
		Lack of infrastructural facility (DAB <sub>12</sub> )	0.5816	1	0.1953	1
		Lack of interest to hire high technology (DAB <sub>13</sub> )	0.1095	3	0.0368	10
Expertise and investment related barriers (DAB <sub>2</sub> )	0.1997	Lack of skilled IT personnel (DAB <sub>21</sub> )	0.2818	2	0.0563	7
		High cost of investment (DAB <sub>22</sub> )	0.4214	1	0.0842	5
		Lack of funding (DAB <sub>23</sub> )	0.2141	3	0.0428	8
		Lack of facility on research to develop BDA tool (DAB <sub>24</sub> )	0.0827	4	0.0165	13
Data related barriers (DAB <sub>3</sub> )	0.3816	Complexity of data integration (DAB <sub>31</sub> )	0.3856	1	0.1472	2
		Data quality (DAB <sub>32</sub> )	0.1823	3	0.0696	6
		Data privacy (DAB <sub>33</sub> )	0.3394	2	0.1295	3
		Performance and scalability (DAB <sub>34</sub> )	0.0927	4	0.0354	11
Organisational barriers (DAB <sub>4</sub> )	0.0829	No policy to share data among organisations (DAB <sub>41</sub> )	0.2913	2	0.0241	12
		Lack of training facilities (DAB <sub>42</sub> )	0.1727	3	0.0143	14
		Time constraints (DAB <sub>43</sub> )	0.4681	1	0.0388	9
		Mindset in terms of big data (DAB <sub>44</sub> )	0.0680	4	0.0056	15

### 5.1 Technology-related barriers (DAB<sub>1</sub>)

Technology-related barriers (DAB<sub>1</sub>) are ranked second amongst the four major barriers, which is an indication of their significance. In the context of manufacturing industries, technology-related barriers are currently a major obstacle. Studies conducted by different authors have shown that a lack of technology is the main barrier to managing big data in manufacturing supply chains (Alharthi et al., 2017; Malaka & Brown, 2015a). Alharthi et al. (2017) examined this barrier and showed that technologies capable of handling BD are not currently available. Another study by Malaka and Brown (2015a) showed that technological improvement is necessary to manage BD. Managing BD is the main challenge for today's businesses.

We have examined some of the technology-related barriers to better understand them. In this category of barriers, *lack of infrastructural facility* (DAB<sub>12</sub>) is the highest-ranked sub-barrier. So, manufacturing industries should prioritise attention on this barrier. Industrial managers should take action to improve the infrastructure that can manage BD. Without technological infrastructure development, manufacturing companies may not adopt BDA tools. The *lack of availability of BDA tools* (DAB<sub>11</sub>) in manufacturing industries is another barrier to using BDA. The demand for BDA tools in manufacturing supply chains is considerable. This sub-barrier takes second position in the ranking. Therefore, industrial managers should see this as a major challenge and give it proper attention (Chen & Zhang, 2014). To manage BD, it is important to develop BDA tools; these tools may work as drivers to improve business performance. The *lack of interest in implementing advanced technology* (DAB<sub>13</sub>) was next in the sub-barrier ranking. Manufacturing industries are not interested in purchasing high technology to manage BD as it requires a large investment. Newly-established manufacturing companies should allocate more of their budget to the acquisition of technology; as such technology can improve business performance.

### ***5.2 Expertise- and investment-related barriers (DAB<sub>2</sub>)***

In this research, *expertise- and investment-related barriers* (DAB<sub>2</sub>) was ranked third of the four major barriers. It is necessary to realise the sources of these barriers and the related hurdles of using BDA in manufacturing supply chains. The sub-barriers: *lack of skilled IT personnel* (DAB<sub>21</sub>), *high cost of investment* (DAB<sub>22</sub>), *lack of funding* (DAB<sub>23</sub>), and *lack of research facilities to develop BDA tools* (DAB<sub>24</sub>) all contribute significantly to the adoption of BDA. *High cost of investment* (DAB<sub>22</sub>) was ranked first in this category. It means that cost is a big hurdle in adopting BDA. Manufacturers always try to minimise the costs of their products, which is why they do not want to adopt BDA. It is a key barrier in the manufacturing industries of Bangladesh. From the previous studies, no specific rankings were made to investigate data-related barriers to using BDA (Alharthi et al., 2017; Malaka & Brown, 2015a; Sivarajah et al., 2017). In this study, we ranked the sub-barriers to better understand them. Moreover, this study helps industrial managers to formulate some strategic decisions regarding the implementation of BDA in supply chains. Next, *lack of skilled IT personnel* (DAB<sub>21</sub>) was in second position. Manufacturers always face difficulties in handling BDA due to a lack of expert IT personnel. This may act as the key

barrier in the current scenario. *Lack of funding* (DAB<sub>23</sub>) holds third position. This confirms that funding is not available from manufacturers. Hence, it is more important to facilitate the funding of BDA. This research confirms that the lack of funding is not a negligible influence. Therefore, manufacturers should provide more funding. Finally, *lack of facility on research to develop BDA tool* (DAB<sub>24</sub>) was in the last position in this category of major barriers. This indicates that industrial managers should develop specialised departments to build new BDA tools for particular products and activities as required. This is not an easy task due to the funding required for this area. Hence, it may be beneficial in improving business performance and product quality. Long-term economic benefits can be achieved by developing specialised research departments.

### ***5.3 Data-related barriers (DAB<sub>3</sub>)***

Manufacturing companies may face hurdles in handling data due to the *complexity of data integration* (DAB<sub>31</sub>), *data quality* (DAB<sub>32</sub>), *data privacy* (DAB<sub>33</sub>), and *performance and scalability* (DAB<sub>34</sub>). In this research, *complexity of data integration* (DAB<sub>31</sub>) was ranked first. Due to complexity of data integration, most manufacturers are unwilling to use BDA. This is an important hurdle for manufacturing industries. Therefore, in this research, it was assigned the highest priority. Data integration can be achieved more smoothly by developing specialised BDA tools. This result suggests that manufacturers should give greater attention to handling this issue by facilitating greater funding and conducting more research on it. Next, *data privacy* (DAB<sub>33</sub>) was ranked second, in contrast to Alharthi et al. (2017), who did not rank this barrier. Most manufacturers do not want to share their data through the internet. It is a large task to analyse the actual nature of data. Hence, this barrier should be minimised by formulating cooperative policies between manufacturers, between suppliers, between manufacturers and buyers, and between manufacturers and policy makers. Next was ranked *data quality* (DAB<sub>32</sub>). Data quality is an important hurdle, as data varies between industries, products and markets. It is an important point that accumulating data for proper analysis is a complex task. Hence, manufacturers should develop quality tools to handle this barrier. Finally, *performance and scalability* (DAB<sub>34</sub>) was ranked last. The performance and scalability of data is a big issue in the manufacturing industries. Therefore, proper consideration of data management is necessary for industrial managers.

#### ***5.4 Organisational barriers (DAB<sub>4</sub>)***

Of the four major barriers, *organisational barriers* (DAB<sub>4</sub>) is ranked last. Within this major barrier are the four sub-barriers of *no policy to share data among organisations* (DAB<sub>41</sub>), *lack of training facilities* (DAB<sub>42</sub>), *time constraints* (DAB<sub>43</sub>) and *mindset in terms of big data* (DAB<sub>44</sub>). *Time constraints* (DAB<sub>43</sub>) was ranked as the most important sub-barrier. Most manufacturers want to minimise production and delivery times, and all other times relevant to the manufacturing process. As such, time constraint is the biggest issue in the use of BDA. Large amounts of time are required to analyse big datasets due to the complexity of data integration, variety and privacy. It is important to analyse data to perform better in the global market. Therefore, industrial managers should allow reasonable amounts of time to analyse data to improve market performance. A study conducted by Malaka and Brown (2015a) has shown that time constraints are a big challenge for manufacturers, which is consistent with the current study. This study will help manufacturers and industrial managers to understand the barriers and their impacts, so they will be able to formulate the strategic policies necessary for adopting BDA in their manufacturing supply chains. Next, *no policy to share data among organisations* (DAB<sub>41</sub>)’ received the second rank. This suggests that Bangladeshi manufacturing companies are hesitant to share data among companies within their supply chains. This is a big challenge to using BDA in manufacturing supply chains. The study conducted by Alharthi et al. (2017) confirmed that the presence of sharing policies is an important issue for business development as well as in the adoption of BDA tools. This finding will encourage decision makers to develop policies of cooperation among manufacturers. Manufacturing companies should give appropriate attention to their data sharing policies or mechanisms. *Lack of training facilities* (DAB<sub>42</sub>) is ranked third in the category. Regular and appropriate training is key to the success of businesses worldwide. Industrial managers should facilitate training programs that consider BD and BDA tools. By facilitating training programs, IT personnel can acquire an appropriate level of knowledge and competency in using BDA tools. This can help manufacturing companies to perform better in the global market. This barrier can be mitigated by arranging regular and appropriate training programs. Finally, *mindset in terms of big data* (DAB<sub>44</sub>) was ranked last in this category, although its effect is not negligible. Business success largely depends on the mindsets of decision makers, and industrial managers must understand the benefits of adopting BD in the long term.

## 6. Sensitivity analysis

In MCDA analyses, the results may be affected by data vagueness and inaccuracy, and experts' judgments. Also, small changes in relative weights may lead to alternate ranking profiles (Govindan et al., 2014; Mangla et al., 2017). Govindan et al. (2014) investigated rankings by sensitivity analysis and showed that small variations in weights may change the final ranking. Therefore, it is important to analyse the robustness of the ranking obtained. We did this by performing a sensitivity analysis to investigate the final ranking of our obtained results.

In this work, *data-related barriers* (DAB<sub>3</sub>) was ranked the first of the four major barriers (see Table 7). Therefore, it was selected first for analysis by changing the barrier weightings. The weighting of *data related-barriers* (DAB<sub>3</sub>) was varied from 0.1 to 0.9 in increments of 0.1. Simultaneously, corresponding changes in the weights of the other major barriers were made. The sensitivity analysis shows that the maximum changes occurred for *technology-related barriers* (DAB<sub>1</sub>; see Table 7). The changes in the weights of the other barriers are shown in Table 8.

Table 8: Values of preference weights for sensitivity analysis of the major barriers

Major barrier		Values of preference weights								
	Normal (0.3816)	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
<b>DAB<sub>1</sub></b>	0.3358	0.4888	0.4345	0.3802	0.3258	0.2715	0.2172	0.1629	0.1086	0.0543
<b>DAB<sub>2</sub></b>	0.1997	0.2906	0.2583	0.2260	0.1938	0.1615	0.1292	0.0969	0.0646	0.0323
<b>DAB<sub>3</sub></b>	0.3816	0.1000	0.2000	0.3000	0.4000	0.5000	0.6000	0.7000	0.8000	0.9000
<b>DAB<sub>4</sub></b>	0.0829	0.1206	0.1072	0.0938	0.0804	0.0670	0.0536	0.0402	0.0268	0.0134
<b>Total</b>	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000	1.0000

It should be also noted that the weights and rankings of the sub-barriers will also change as the weights of the major barriers are varied. From Table 9, it is evident that when the weight of *data-related barriers* (DAB<sub>3</sub>) is in the range 0.1—0.4, the specific barrier *lack of infrastructural facilities* (DAB<sub>12</sub>) gets top rank. However, *mindset in terms of big data* (DAB<sub>44</sub>) gets last rank when DAB<sub>3</sub> weights are varied from 0.1 up to 0.9. When varying *data-related barriers* (DAB<sub>3</sub>) weights from 0.5 to 0.9, the sub-barrier *complexity of data integration* (DAB<sub>31</sub>) got the top rank whereas *data privacy* (DAB<sub>33</sub>) is ranked second. At the same time, the rankings of all the other sub-barriers were also investigated. Global weights for the sub-barriers when the weight of *data-related barriers* (DAB<sub>3</sub>) was varied from 0.1 to 0.9 are provided in Table 9.

Table 9: Global weights for sub-barriers according to sensitivity analysis when the weight of *data-related barriers* (DAB<sub>3</sub>) is varied from 0.1 to 0.9.

Barrier	Normal (0.3816)	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
DAB <sub>11</sub>	0.10378	0.15103	0.13425	0.11747	0.10069	0.08391	0.06713	0.05034	0.03356	0.01678
DAB <sub>12</sub>	0.19531	0.28425	0.25267	0.22109	0.1895	0.15792	0.12634	0.09475	0.06317	0.03158
DAB <sub>13</sub>	0.03676	0.0535	0.04755	0.04161	0.03567	0.02972	0.02378	0.01783	0.01188	0.00595
DAB <sub>21</sub>	0.05628	0.0819	0.0728	0.0637	0.0546	0.0455	0.0364	0.0273	0.0182	0.0091
DAB <sub>22</sub>	0.08415	0.12247	0.10886	0.09526	0.08165	0.06804	0.05443	0.04082	0.02722	0.01361
DAB <sub>23</sub>	0.04276	0.06223	0.05532	0.0484	0.04149	0.03457	0.02766	0.02074	0.01383	0.00691
DAB <sub>24</sub>	0.01651	0.02403	0.02136	0.01869	0.01602	0.01335	0.01068	0.00801	0.00534	0.00267
DAB <sub>31</sub>	0.14715	0.03856	0.07712	0.11568	0.15425	0.19281	0.23137	0.26994	0.30849	0.34705
DAB <sub>32</sub>	0.06958	0.01823	0.03647	0.0547	0.07293	0.09117	0.10941	0.12764	0.14588	0.16411
DAB <sub>33</sub>	0.12951	0.03395	0.06789	0.10182	0.13575	0.16969	0.20363	0.23757	0.27151	0.30545
DAB <sub>34</sub>	0.03536	0.00927	0.01853	0.0278	0.03706	0.04633	0.05559	0.06486	0.07412	0.08339
DAB <sub>41</sub>	0.02413	0.03512	0.03122	0.02732	0.02342	0.01951	0.01561	0.01171	0.00781	0.0039
DAB <sub>42</sub>	0.01431	0.02083	0.01851	0.01619	0.01388	0.01157	0.00925	0.00695	0.00463	0.00231
DAB <sub>43</sub>	0.03878	0.05644	0.05017	0.04390	0.03763	0.03136	0.02508	0.01881	0.01254	0.00627
DAB <sub>44</sub>	0.00563	0.00819	0.00728	0.00637	0.00546	0.00455	0.00364	0.00273	0.00182	0.00092
Total	1.00000	1.00000	1.00000	1.00000	1.00000	1.00000	1.00000	1.00000	1.00000	1.00000

Table 10: Global rank for sub-barrier according to sensitivity analysis when the weight of *data-related barriers* (DAB<sub>3</sub>) is varied from 0.1 to 0.9.

Barrier	Normal (0.3816)	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
DAB <sub>11</sub>	4	2	2	2	4	5	5	6	6	6
DAB <sub>12</sub>	1	1	1	1	1	3	3	4	5	5
DAB <sub>13</sub>	10	7	9	10	11	11	11	11	11	11
DAB <sub>21</sub>	7	4	5	6	7	8	8	8	8	8
DAB <sub>22</sub>	5	3	3	5	5	6	7	7	7	7
DAB <sub>23</sub>	8	5	7	8	8	9	9	9	9	9
DAB <sub>24</sub>	13	11	12	13	13	13	13	13	13	13
DAB <sub>31</sub>	2	8	4	3	2	1	1	1	1	1
DAB <sub>32</sub>	6	13	10	7	6	4	4	3	3	3
DAB <sub>33</sub>	3	10	6	4	3	2	2	2	2	2
DAB <sub>34</sub>	11	14	13	11	10	7	6	5	4	4
DAB <sub>41</sub>	12	9	11	12	12	12	12	12	12	12
DAB <sub>42</sub>	14	12	14	14	14	14	14	14	14	14
DAB <sub>43</sub>	9	6	8	9	9	10	10	10	10	10
DAB <sub>44</sub>	15	15	15	15	15	15	15	15	15	15

The weights of sub-barriers and their rankings during sensitivity analysis are presented in Figs. 3 and 4.

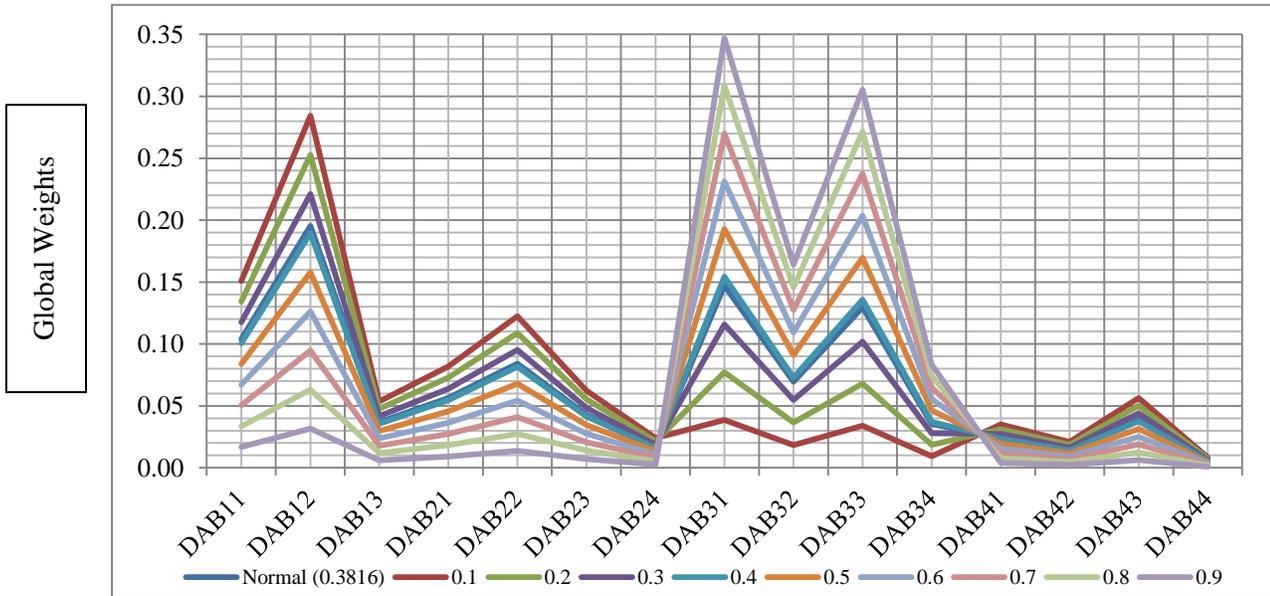


Fig. 3: Sensitivity analysis of barriers to using BDA in manufacturing supply chains (by global weights).

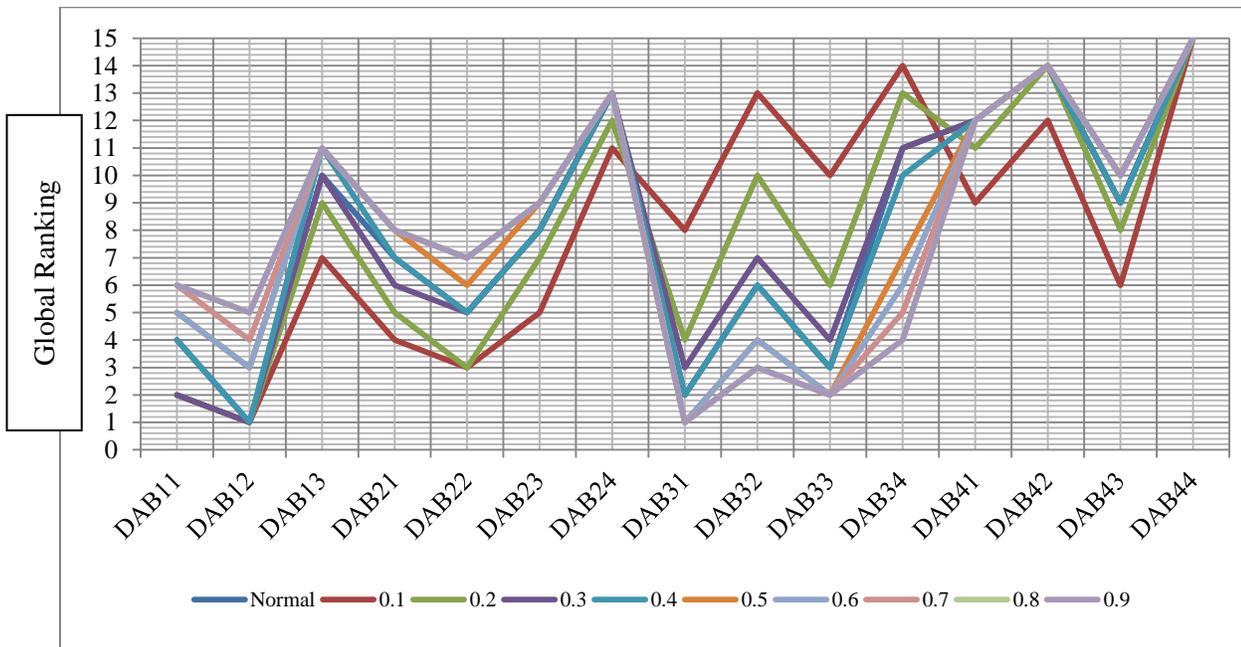


Fig. 4: Sensitivity analysis of barriers to using BDA in manufacturing supply chains (by rank).

From the sensitivity analysis, we can conclude that *data-related barriers* (DAB<sub>3</sub>) have high importance among the listed barriers. It therefore warrants greater attention from industrial managers in the adoption of BDA in manufacturing supply chains. It helps decision makers to formulate tactical and strategic decisions regarding the adoption of BDA in manufacturing supply chains.

## 7. Managerial implications

The unique contribution of this research is in the assessment of the barriers to the use of BDA in manufacturing supply chains in Bangladesh. A Delphi-based AHP approach was employed in to quantify each barrier. This study may help industrial managers to understand the significance of each barrier during the adoption of BDA in their supply chains. Moreover, industrial managers may get a clearer idea of the actual characteristics of these barriers, which may help them to formulate tactical and strategic policies regarding BDA adoption. In addition, this research may assist decision makers in preparing action plans to overcome the hurdles to using BDA. Some important managerial implications of using BDA are also recommended for policy makers and industrial managers. The managerial implications of this research are summarised below:

- ◆ **Formulating strategic policy regarding BD management in manufacturing supply chains:** In the era of BD, it is difficult to manage and analyse data without BDA tools. Hence, to improve manufacturing performance, it is mandatory to analyse such data. This research helps decision makers to formulate strategic policies regarding the use of BDA in supply chains by considering the barriers we have identified. It is difficult to eradicate barriers without proper strategic policy. This research assists decision makers to understand the actual nature of the barriers.
- ◆ **Formulating organisational vision and managerial policy to develop technology for BDA:** Without improving technological infrastructure, it is not possible to maintain and manage big data derived from supply chains. Therefore, this study has taken into account some technology-related barriers to understand their effects on supply chains. To handle such barriers, managers should formulate BDA policy within their manufacturing supply chains. Industrial managers should also highlight the goal of using BDA tools. This study helps industrial managers and decision makers to formulate company vision and managerial policy regarding BDA.

- ◆ **Expanding funding and arranging training programs to adopt BDA in supply chains:** To sustain business in the competitive global market, it is crucial to adopt BDA in manufacturing supply chains. Therefore, managers should give proper attention to securing funds for developing BDA tools and arranging training programs to develop the skills of IT personnel. This research helps to understand the nature of existing barriers, so that industrial managers are motivated to expand funding for BDA tool development.

This study is expected to assist industrial managers to explore the barriers to BDA in manufacturing supply chains in Bangladesh. Upon identifying such barriers, managers can adjust their policies to implement BDA, which can improve supply chain performance.

## **8. Conclusions and future research directions**

In the era of BD, many manufacturers in developed countries are starting to adopt BDA tools to improve business performance, smooth production and to minimise risk (H. Chen, Chiang, & Storey, 2012; Leveling, Edelbrock, & Otto, 2014; G. Wang et al., 2016b). The adoption of BDA is still in its early stages in Bangladesh. Manufacturers are facing challenges in adopting BDA in manufacturing supply chains. Therefore, this research contributes to the BDA literature by assessing the significance of each barrier using a Delphi-based AHP approach.

Four categories of major barriers and fifteen sub-barriers were considered for analysis using AHP. The findings reveal that *data-related barriers* were the first-ranked major barrier. Four sub-barriers, namely *lack of infrastructural facilities*, *complexity of data integration*, *data privacy* and *lack of availability of BDA tools* were found to be the most important barriers to the use of BDA in manufacturing supply chains. After evaluating the barrier rankings, a sensitivity analysis was conducted, which confirmed the stability of the rankings.

In the future, barriers to BDA using international data can be examined. Also, examining the interaction among barriers using the grey-based Decision Making Trial and Evaluation Laboratory (DEMATEL) or interpretive structural modelling (ISM) techniques is worth investigating. Beside AHP technique, this research direction may be explore further by utilizing extension of AHP technique like, fuzzy-AHP, Pythagorean fuzzy AHP & fuzzy inference system, AHP and AHP and Fine Kinney methodologies, AHP integrated PROMETHEE and VIKOR methods, interval rough AHP and interval rough MABAC methods. This research may

help manufacturing companies to develop business policies related to BDA in supply chains. It may also lead to the exploration of barriers to BDA in service companies.

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## Appendix - 1

Table A1: Pairwise assessment matrix for *expertise- and investment-related barriers* (DAB<sub>2</sub>) to using BDA in manufacturing supply chains

DAB <sub>2</sub>	DAB <sub>21</sub>	DAB <sub>22</sub>	DAB <sub>23</sub>	DAB <sub>24</sub>	Relative weight	Rank
DAB <sub>21</sub>	1	1	1	3	0.2818	2
DAB <sub>22</sub>	1	1	3	5	0.4214	1
DAB <sub>23</sub>	1	1/3	1	3	0.2141	3
DAB <sub>24</sub>	1/3	1/5	1/3	1	0.0827	4

$\lambda_{\max} = 4.14097$ ; CI = 0.04699; CR = 0.05221 < 0.1

Table A2: Pairwise assessment matrix for *data-related barriers* (DAB<sub>3</sub>) to using BDA in manufacturing supply chains

DAB <sub>3</sub>	DAB <sub>31</sub>	DAB <sub>32</sub>	DAB <sub>33</sub>	DAB <sub>34</sub>	Relative weight	Rank
DAB <sub>31</sub>	1	2	1	5	0.3856	1
DAB <sub>32</sub>	1/2	1	1/3	3	0.1823	3
DAB <sub>33</sub>	1	3	1	2	0.3394	2
DAB <sub>34</sub>	1/5	1/3	1/2	1	0.0927	4

$\lambda_{\max} = 4.17682$ ; CI = 0.05894; CR = 0.06549 < 0.1

Table A3: Pairwise assessment matrix for *organisational barriers* (DAB<sub>4</sub>) to using BDA in manufacturing supply chains

DAB <sub>4</sub>	DAB <sub>41</sub>	DAB <sub>42</sub>	DAB <sub>43</sub>	DAB <sub>44</sub>	Relative weight	Rank
DAB <sub>41</sub>	1	3	1/2	3	0.2913	2
DAB <sub>42</sub>	1/3	1	1/3	5	0.1727	3
DAB <sub>43</sub>	2	3	1	5	0.4681	1
DAB <sub>44</sub>	1/3	1/5	1/5	1	0.0680	4

$\lambda_{\max} = 4.21452$ ; CI = 0.07151; CR = 0.07945 < 0.1